

# Work Order ID 74202-1

Tuesday, September 27, 2011 10:21:47 AM

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Item ID: D139-799-011

Revision ID:

Item Name: Maintenance Step

Start Date: 9/27/2011 Start Qty: 4.00

Required Date: 10/14/2011 Req'd Qty: 4.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

11N-D139-799

D

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D139-799-011  
CHG003

5/11/14

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

5/11/14

120

QC4- 100% inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

5/11/14

42



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Item ID: D139-799-011

Accept



Setup Start



Revision ID:

Item Name: Maintenance Step

Stop



Start Date: 9/27/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 10/14/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

130



Packaging

0.00

11/10/14

SL

20

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D139-799-011

Location:

PPP rev:

Draft

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

11/10/14

MF 11-10-14



# Picklist Print

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Work Order ID: 74202

Parent Item: D139-799-011

Parent Item Name: Maintenance Step



Start Date: 9/27/2011

Required Date: 10/14/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 10.06.08 new issue DD ver:JLM  
AS PER ECN 11-598 11-06-05 JLM VERF BY:DD  
IPP Rev:C 11.09.27 PER CHG003 DD ver:EC

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4092-041



Maintenance Step Assembly

AN61112



Bolt

Manufactured No

110 Each 0.0000

1 4-5



74301 2x L

Purchased No

110 Each 12.0000

4 16-20



M1191112 L

Location

ST342

115884

Loc Qty

12

12

Loc Code

NAS1149D0663J



Washer

Purchased No

110 Each 908.0000

6 2430



118614 14x L

Location

ST298

115996

117977

118614

Loc Qty

908

5

403

500

Loc Code

117971 16x





## 5.0 PARTS LIST

Qty -011	Qty -012	Qty -015	Qty -017	Qty -019	Qty -021	Part Number	Description
X						D139-799-011	MAINTENANCE STEP KIT
	X					D139-799-012	MAINTENANCE STEP KIT
		X				D139-799-015	ENGINE WASH KIT
			X			D139-799-017	CARGO FLOOR PROTECTOR KIT
				X		D139-799-019	CABIN FLOOR PROTECTOR KIT
					X	D139-799-021	BAGGAGE COMPARTMENT TRIM PROTECTOR KIT
			2			D3580-1	JOGGLE BRACKET
			2	8		D3628-1	CUPPED WASHER
1						D4092-041	MAINTENANCE STEP ASSEMBLY
	1					D4092-042	MAINTENANCE STEP ASSEMBLY
		2				D4121-1	HOSE ASSEMBLY
		1				D4121-3	HOSE ASSEMBLY
		1				D4121-5	HOSE ASSEMBLY
				1		D4130-1	FWD CABIN FLOOR PROTECTOR
				1		D4130-3	AFT CABIN FLOOR PROTECTOR
			1			D4130-5	FWD CARGO FLOOR PROTECTOR
			1			D4130-7	CENTER CARGO FLOOR PROTECTOR
			1			D4130-9	AFT CARGO FLOOR PROTECTOR
		1				D4131-041	MANIFOLD ASSEMBLY
		1				D4131-043	DOUBLER ASSEMBLY
		2				D4146-1	FITTING
			1			D4153-1	JOGGLE BRACKET
			1			D4153-3	JOGGLE BRACKET
				4		D4153-5	CLAMP PLATE
			2			D4166-1	PLACARD, MAX LOAD
		2				D4182-1	FITTING, QUICK DISCONNECT
		1				D4384-1	PLACARD
					2	D4427-1	SCUFF PLATE
4	4					AN6H12	BOLT
		4				AN526-1032R16	SCREW
		2				AN832-6J	UNION
		4				AN924-6J	NUT
					10	MS21075L3	NUTPLATE
		20				MS21919WDG09	CLAMP
					10	MS27039-1-09	SCREW
					10	NAS1149C0332R	WASHER (or AN960C10L)
6	6					NAS1149D0663J	WASHER (or AN960JD616)
		2				NAS1149C0932R	WASHER (or AN960C916L)

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Revision: E  
Date: 11 08 24

